

SOLD 9440 5109440



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D5473-045**Job Sheet 183057****Part No:** D5473-045**Job Qty:** 1 ea**Part Name:** Fuel Gauge Assembly**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/11/18**Job Tracking No:****Due Date:** 9/11/18**Created By:** Jesse White**Type:** SOLD**Description:****Note:** D5473 REV:A IPP REV:A 17.10.24 NEW ISSUE DD VERF:JFS**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/11/18	9/11/18	0.00	0.00			SAD 12-09-12
100	Small Fab	1 pcs	9/11/18	9/11/18	0.00	0.25	Small Fab-2		SAD 12-09-12
110	QC	1 pcs	9/11/18	9/11/18	0.00	0.00	QC5		12-09-12
120	Packaging	1 pcs	9/11/18	9/11/18	0.00	0.00	Packaging3-2	5644	12-09-12
130	QC21-SA	1 Ea	9/11/18	9/11/18	0.00	0.00	QC21		SEP 12 2018

Part Op 100 - 1- ASSEMBLE AS PER DWG

Descriptions: 110 - 1- LOAD CALIBRATION FILE PER THE INSTRUCTION (SEE NOTE 8) AS PER DWG

DAS 21 SEP 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5473-1	Fuel Gauge	1 Ea (1 ea)	90-Start up Operation	5102788
MS28042-1A	Clamp - Instrument Mount	1 Ea (1 ea)	90-Start up Operation	5058170

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5473-1	1	10	0
	MS28042-1A	1	11	0

Part Specifications

Specifications could not be found.

Plex 9/11/18 2:24 PM dart.white.jesse

mReceived Command: M

Current Settings for INPUT MAPPING MENU

1. Map IN A _____	3915.000000	2. Map OUT A _____	0.000000
3. Map IN B _____	3675.000000	4. Map OUT B _____	4.120000
5. Map IN C _____	3400.000000	6. Map OUT C _____	10.020000
7. Map IN D _____	3165.000000	8. Map OUT D _____	16.030001
9. Map IN E _____	2960.000000	10. Map OUT E _____	22.000000
11. Map IN F _____	2785.000000	12. Map OUT F _____	27.980000
13. Map IN G _____	2620.000000	14. Map OUT G _____	34.020000
15. Map IN H _____	0.000000	16. Map OUT H _____	0.000000
17. Map IN I _____	0.000000	18. Map OUT I _____	0.000000
19. Map IN J _____	0.000000	20. Map OUT J _____	0.000000
21. Map Enabled _____	1	22. Extrapolation _____	1

INPUT MAPPING MENU

To SET a value: Type S followed by the item number and the new value.

Current Input Readings

Bus Voltage: 27.46V
 Raw Primary Input: 9361.7705
 Displayed Value: 0.00
 Needle Degrees: 44.92

Input Map ends at line G

Type M for Menu

Type H for Help

[MAP]>mvaReceived Command: VA

Invalid Command for this menu

[MAP]>mReceived Command: M

Current Settings for INPUT MAPPING MENU

1. Map IN A _____	3915.000000	2. Map OUT A _____	0.000000
3. Map IN B _____	3675.000000	4. Map OUT B _____	4.120000
5. Map IN C _____	3400.000000	6. Map OUT C _____	10.020000
7. Map IN D _____	3165.000000	8. Map OUT D _____	16.030001
9. Map IN E _____	2960.000000	10. Map OUT E _____	22.000000
11. Map IN F _____	2785.000000	12. Map OUT F _____	27.980000
13. Map IN G _____	2620.000000	14. Map OUT G _____	34.020000
15. Map IN H _____	0.000000	16. Map OUT H _____	0.000000
17. Map IN I _____	0.000000	18. Map OUT I _____	0.000000
19. Map IN J _____	0.000000	20. Map OUT J _____	0.000000
21. Map Enabled _____	1	22. Extrapolation _____	1

INPUT MAPPING MENU

To SET a value: Type S followed by the item number and the new value..

Current Input Readings

Bus Voltage: 27.46V
 Raw Primary Input: 9362.7100

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Displayed Value: 0.00

Needle Degrees: 44.92

Input Map ends at line G

Type M for Menu

Type H for Help

[MAP]>xReceived Command: X

Exiting Back to Main Menu

Electronics International, TR-1 2.15

FW Tracking Number 9

Model: TR-1-FL-D1

MAIN MENU

Enter one of the following sub-menu numbers

1. INFO - Unit Information Menu (Model, ID, Passwords)
2. CAL - Input Calibration Menu (Gain, offset, etc.)
3. MAP - Mapping / Linearization of Analog Input Menu
4. RCMAP - Ref Chan Map / Linearization of Reference Channel Menu
5. SYS - Low Level System Calibration Menu
6. IO - Input-Output (RS-232 and Ext I/O) Config Menu
7. DIM - Backlight Dimming Calibration Menu
8. DIAL - Dial Mapping Menu
9. LED - Front LED Warnings Menu
10. EXT - External Red-line Warnings Menu
11. RESTORE - Configuration Restoration Management
12. DATA - Data Retrieval Menu
13. TEST - Input - Output Tests
14. MFG - For EI Manufacturing use only

VA - View all the current values (the complete listing)

S - Set a new value. Type 'S' followed by the item number and the value

VC - View any unsaved changes

PW ***** - Enter the password in order to change values

X or EXIT - Save changes and exit configuration menu

QUIT - Quit WITHOUT saving any changes

H or M - Show this menu again

? - Show general help information

Password at level 2: (0)

[MAIN]>vaReceived Command: VA

ALL Configuration Data MAIN MENU

Item#, Name, Current Value

1, Model Name, TR-1-FL-D1

3, Unit ID, 206820

4, MFG Date, 20180809

5, Input Type, 2

6, Switch Input, 0

7, RS232 Output, 0

8,RS232 Input,0
9,RS232 Baud Rate,57600
10,RS232 Output Rate,500
11,Hw Version,1
14,Backlight Type ,0
15,Photocell Low,10
16,Photocell High,2700
17,Pot Low,9
18,Pot High,424
19,Pot Low Threshold,12
20,Digits Dim,3.000000
21,Digits Bright,60.000000
22,Dial Dim,9.000000
23,Dial Bright,80.000000
24,Constant,800
25,LED Maximum,100
26,LED Minimum,5
27,Pot Ratiometric,0.000000
32,5V Calibration,0
33,Ref Ch Gain,1.000000
34,Ref Ch Offset,0.000000
35,Ref Ch Map Enabled,0
36,Ref Ch Filter,20
37,Ref Chan Ratiometric,3.000000
38,Gain,1.000000
39,Offset,0.000000
40,Reference Chan,0
41,Allow Neg,0
42,Filter,60
43,Dejitter,3
44,Rounding,0.500000
45,Decimal Plcs,1
46,Zero Snap,1.000000
47,KFactor,0.000000
48,Map Enabled,1
49,Input at Maximum,0.000000
50,Spike Filter,1200.000000
51,Ratiometric,0.000000
52,Raw Gain,1.000000
53,Raw Offset,0.000000
56,Needle Hardstop,286.000000
57,Needle Filter,1000
58,Needle Dejitter,3
59,BV Gain,1.000000
60,BV Offset,0.000000
61,BV Filter,400
62,Needle Home,45.000000
63,Maximum Value,0.000000
66,Extrapolation,1
67,Map IN A,3915.000000
68,Map OUT A,0.000000
69,Map IN B,3675.000000
70,Map OUT B,4.120000
71,Map IN C,3400.000000
72,Map OUT C,10.020000
73,Map IN D,3165.000000
74,Map OUT D,16.030001
75,Map IN E,2960.000000
76,Map OUT E,22.000000
77,Map IN F,2785.000000
78,Map OUT F,27.980000
79,Map IN G,2620.000000
80,Map OUT G,34.020000

81,Map IN H,0.000000
82,Map OUT H,0.000000
83,Map IN I,0.000000
84,Map OUT I,0.000000
85,Map IN J,0.000000
86,Map OUT J,0.000000
87,Digit Value A,0.000000
88,Dial Deg A,45.000000
89,Digit Value B,34.000000
90,Dial Deg B,255.000000
91,Digit Value C,40.000000
92,Dial Deg C,270.000000
93,Digit Value D,0.000000
94,Dial Deg D,0.000000
95,Digit Value E,0.000000
96,Dial Deg E,0.000000
97,Digit Value F,0.000000
98,Dial Deg F,0.000000
99,Digit Value G,0.000000
100,Dial Deg G,0.000000
101,Digit Value H,0.000000
102,Dial Deg H,0.000000
103,Digit Value I,0.000000
104,Dial Deg I,0.000000
105,Digit Value J,0.000000
106,Dial Deg J,0.000000
107,LED1 Start A,0.000000
108,LED1 End A,0.000000
109,LED1 Start B,0.000000
110,LED1 End B,0.000000
111,LED1 Start C,0.000000
112,LED1 End C,0.000000
113,LED1 Start D,0.000000
114,LED1 End D,0.000000
115,LED1 Start E,0.000000
116,LED1 End E,0.000000
117,LED2 Start A,0.000000
118,LED2 End A,0.000000
119,LED2 Start B,0.000000
120,LED2 End B,0.000000
121,LED2 Start C,0.000000
122,LED2 End C,0.000000
123,LED2 Start D,0.000000
124,LED2 End D,0.000000
125,LED2 Start E,0.000000
126,LED2 End E,0.000000
127,Red Output Start A,0.000000
128,Red Output End A,10.000000
129,Red Output Start B,0.000000
130,Red Output End B,0.000000
131,Red Output Start C,0.000000
132,Red Output End C,0.000000
133,Red Output Start D,0.000000
134,Red Output End D,0.000000
135,Red Output Start E,0.000000
136,Red Output End E,0.000000
137,Yellow Out Start A,0.000000
138,Yellow Out End A,30.000000
139,Yellow Out Start B,0.000000
140,Yellow Out End B,0.000000
141,Yellow Out Start C,0.000000
142,Yellow Out End C,0.000000
143,Yellow Out Start D,0.000000

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144, Yellow Out End D, 0.000000
145, Yellow Out Start E, 0.000000
146, Yellow Out End E, 0.000000
147, LED1 Warn Delay, 0
148, LED1 Warn Delay, 0
149, Red Ext Warn Delay, 0
150, Yel Ext Warn Delay, 0
152, RC Map IN A, 0.000000
153, Map OUT A, 0.000000
154, RC Map IN B, 0.000000
155, Map OUT B, 0.000000
156, RC Map IN C, 0.000000
157, Map OUT C, 0.000000
158, RC Map IN D, 0.000000
159, Map OUT D, 0.000000
160, RC Map IN E, 0.000000
161, Map OUT E, 0.000000
162, RC Map IN F, 0.000000
163, Map OUT F, 0.000000
164, RC Map IN G, 0.000000
165, Map OUT G, 0.000000
166, RC Map IN H, 0.000000
167, Map OUT H, 0.000000
168, RC Map IN I, 0.000000
169, Map OUT I, 0.000000
170, RC Map IN J, 0.000000
171, Map OUT J, 0.000000

Version: TR-1 2.15
FW Tracking Number 9

Current Input Readings
Bus Voltage: 27.46V
Raw Primary Input: 9362.7207
Displayed Value: 0.00
Needle Degrees: 44.92

Backlight Current Values
Backlight Control Type = 0 (Photocell)
Photocell Input: 1368
Pot Input: 10
Digit Output: 33.13
Illum Output 46.53
Bus Voltage: 27.4554

MAIN MENU, Press M for Menu
To SET a value: Type S followed by the item number and the new value.
[MAIN]>XReceived Command: X

No Changes Made. Exiting Command Mode

Electronics International, TR-1
xxm

Electronics International, TR-1 2.15
FW Tracking Number 9
Model: TR-1-FL-D1

MAIN MENU

Enter one of the following sub-menu numbers

-
1. INFO - Unit Information Menu (Model, ID, Passwords)
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 10. EXT - External Red-line Warnings Menu
 11. RESTORE - Configuration Restoration Management
 12. DATA - Data Retrieval Menu
 13. TEST - Input - Output Tests
 14. MFG - For EI Manufacturing use only

VA - View all the current values (the complete listing)

S - Set a new value. Type 'S' followed by the item number and the value

VC - View any unsaved changes

PW ***** - Enter the password in order to change values

X or EXIT - Save changes and exit configuration menu

QUIT - Quit WITHOUT saving any changes

H or M - Show this menu again

? - Show general help information

Password at level 2: (0)

[MAIN]>13Received Command: 13

INPUT-OUTPUT TEST MENU

Type the two letter command as shown below

FV xx.x - Temporarily force Digit Value (Numeric reading)

FR xx.x - Temporarily force the raw input value

FD xx - Temporarily force Digits Brightness (0 - 4000)

FI xx - Temporarily force Dial Illumination (1500 min - 4000 max)

T1 0,1 - Test LED1: Turn on/off the 1st front panel LED

T2 0,1 - Test LED2: Turn on/off the 2nd front panel LED

TR 0,1 - Test Red: Turn on/off the external red indicator output

TY 0,1 - Test Yellow: Turn on/off the external yellow indicator output

TD 0,1 - Test Digits: 1 = All segments on. 0 = all segments off

REBOOT ---- Reboot the unit. ALL unsaved changes will be LOST!

These tests all Manipulation of the Inputs and outputs.

Instrument will revert to normal conditions when you exit this menu.

No permanent changes are made. But any unsaved changes will be lost

if the REBOOT command is entered.

X - Exit back to previous menu

H or M - Show this menu again

? - Show the general help information

Password at level 2: (0)

[TEST]>fv 20Received Command: FV 20

Forcing Display to 20.000000

[TEST]>xReceived Command: X

Exiting Back to Main Menu

Electronics International, TR-1 2.15
FW Tracking Number 9
Model: TR-1-FL-D1

MAIN MENU

Enter one of the following sub-menu numbers

- 1. INFO - Unit Information Menu (Model, ID, Passwords)
- 2. CAL - Input Calibration Menu (Gain, offset, etc.)
- 3. MAP - Mapping / Linearization of Analog Input Menu
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- 13. TEST - Input - Output Tests
- 14. MFG - For EI Manufacturing use only

VA - View all the current values (the complete listing)
S - Set a new value. Type 'S' followed by the item number and the value
VC - View any unsaved changes
PW ***** - Enter the password in order to change values
X or EXIT - Save changes and exit configuration menu
QUIT - Quit WITHOUT saving any changes
H or M - Show this menu again
? - Show general help information
Password at level 2: (0)
[MAIN]>